SIEMENS

Data sheet



SIMATIC DP, CPU 1513pro F-2 PN for ET 200pro, central processing unit with 450 KB work memory for program and 1.5 MB for data, 1st interface: PROFINET IRT with 3-port switch, 2nd interface: PROFINET RT, 40 ns bit performance, Degree of protection: IP65/67, SIMATIC Memory Card required connection module required

General information	
Product type designation	CPU 1513pro F-2 PN
HW functional status	FS01
Firmware version	V2.8
Product function	
• I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Via X1, with minimum OB 6x cycle of 500 μs
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V16
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Input current	
Current consumption (rated value)	0.31 A
Inrush current, max.	0.4 A; Rated value
l²t	0.001 A²·s
from supply voltage 1L+, max.	0.35 A
Power	
Infeed power to the backplane bus	2.275 W
Power loss	
Power loss, typ.	5.3 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	450 kbyte
• integrated (for data)	1.5 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	40 ns

for word operations, typ.	48 ns
•	64 ns
for fixed point arithmetic, typ.	
for floating point arithmetic, typ.	256 ns
CPU-blocks	0.000 PL 1 (OP EP E0 PP) 111PT
Number of elements (total)	2 000; Blocks (OB, FB, FC, DB) and UDTs
DB	4 00 000 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	1.5 Mbyte, 1 of DD5 with absolute addressing, the max. size is 64 ND
	0 65 535
Number range Circ results	
• Size, max.	450 kbyte
FC	
Number range	0 65 535
• Size, max.	450 kbyte
OB	
• Size, max.	450 kbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 500 µs
 Number of process alarm OBs 	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	1
 Number of technology synchronous alarm OBs 	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
•	
Nesting depth	04
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	, ()
— adjustable	Yes
Data areas and their retentivity	
	129 khuto: In total: available retentive memory for hit manneries, times-
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Flag	, , , , , , , , , , , , , , , , , , , ,
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	o, o dook mornery bit, grouped into one dook memory byte
	Von
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
per priority class, max. Address area	64 kbyte; max. 16 KB per block

I/O address area	
I/O address area	22 khyte. All inputs are in the arrange image.
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of IO Controllers	
integrated	2
● Via CM	0
Rack	
Modules per rack, max.	16; Expansion width max. 1.2 m
Number of lines, max.	1
Time of day	
Clock	Cude At 40 °C ambient towns turns turns turns turns
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
supported	Yes
• in AS, master	Yes
• in AS, device	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	0
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1 P3
Number of ports	3; 2x M12 + 1x RJ45
·	5, 28 M12 + 18 R045 Yes
• integrated switch	1 CO
Protocols	Vers ID-4
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— Direct data exchange — IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
Number of connectable IO Devices, max.	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
 Updating times 	The minimum value of the update time also depends on communication share

Lindata tima for IDT	
Update time for IRT	OFO up to 4 may Note in the array of IDT with in-
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
 With IRT and parameterization of "odd" send cycles 	Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s 3 875 μ s)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
Prioritized startup	No
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
Asset management record	Yes; per user program
. Interface	
Interface types	
RJ 45 (Ethernet)	No
Number of ports	1; 1x M12
integrated switch	No
Protocols	
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	NO
Services	
— PG/OP communication	
	Voc
	Yes
— Isochronous mode	No
Isochronous mode Direct data exchange	No No
— Isochronous mode— Direct data exchange— IRT	No No No
— Isochronous mode— Direct data exchange— IRT— PROFlenergy	No No No Yes
— Isochronous mode— Direct data exchange— IRT	No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i,
 Isochronous mode Direct data exchange IRT PROFlenergy Prioritized startup Number of connectable IO Devices, max. 	No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Isochronous mode — Direct data exchange — IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max.	No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 — Isochronous mode — Direct data exchange — IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously 	No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
- Isochronous mode - Direct data exchange - IRT - PROFlenergy - Prioritized startup - Number of connectable IO Devices, max. - Number of connectable IO Devices for RT, max of which in line, max Number of IO Devices that can be simultaneously activated/deactivated, max.	No No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces
 Isochronous mode Direct data exchange IRT PROFlenergy Prioritized startup Number of connectable IO Devices, max. Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. 	No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces
— Isochronous mode — Direct data exchange — IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max.	No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of
 Isochronous mode Direct data exchange IRT PROFlenergy Prioritized startup Number of connectable IO Devices, max. Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. Updating times 	No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share
— Isochronous mode — Direct data exchange — IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Updating times	No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— Isochronous mode — Direct data exchange — IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Updating times Update time for RT — for send cycle of 1 ms	No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of
— Isochronous mode — Direct data exchange — IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Updating times Update time for RT — for send cycle of 1 ms PROFINET IO Device	No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— Isochronous mode — Direct data exchange — IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Updating times Update time for RT — for send cycle of 1 ms	No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data

— IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	No
— Fhortized startup — Shared device	Yes
	4
Number of IO Controllers with shared device, max. Asset management record.	
Asset management record Interface types	Yes; per user program
Interface types	
RJ 45 (Ethernet)	V
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
Protocols	V.
PROFIsafe	Yes
Number of connections	
Number of connections, max.	128; Via integrated interfaces of the CPU
Number of connections reserved for ES/HMI/web	10
Number of connections via integrated interfaces	128
Number of S7 routing paths	16
Redundancy mode	
Media redundancy	
— MRP	Yes; as MRP redundancy manager and/or MRP client
— MRPD	Yes; Requirement: IRT
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
Number of stations in the ring, max.	50
SIMATIC communication	
S7 routing	Yes
 S7 communication, as server 	Yes
 S7 communication, as client 	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
 several passive connections per port, supported 	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Small" license required
OPC UA Client	Yes
Application authentication	Yes
Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15,
,	Basic256Sha256
— User authentication	"anonymous" or by user name & password
 Number of connections, max. 	4
 Number of nodes of the client interfaces, recommended max. 	1 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. 	300
 Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
Number of elements for one call of	100

OPC_UA_MethodGetHandleList, max.	
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
Number of simultaneous calls of the client instructions for data access, per connection, max.	5
Number of registerable nodes, max.	5 000
Number of registerable method calls of	100
OPC_UA_MethodCall, max.	
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 User authentication 	"anonymous" or by user name & password
— Number of sessions, max.	32
 Number of accessible variables, max. 	50 000
 Number of registerable nodes, max. 	10 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
Number of server methods, max.	20
 Number of inputs/outputs per server method, max. 	20
 Number of monitored items, recommended max. 	1 000; for 1 s sampling interval and 1 s send interval
 Number of server interfaces, max. 	10
 Number of nodes for user-defined server interfaces, 	1 000
max.	
Further protocols	V. MODRIJO TOR
• MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms Number of configurable program messages, max.	Yes 5 000; Program messages are generated by the "Program_Alarm" block,
Number of configurable program messages, max.	
	ProDiag or GRAPH
Number of loadable program messages in RUN, max.	
Number of loadable program messages in RUN, max. Number of simultaneously active program alarms	ProDiag or GRAPH 2 500
Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms	ProDiag or GRAPH 2 500 600
Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics	ProDiag or GRAPH 2 500 600 100
Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects	ProDiag or GRAPH 2 500 600
Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions	ProDiag or GRAPH 2 500 600 100 80
Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering)	ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems
Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block	ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step	ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints	ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control	ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable	ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe
Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables	ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max.	ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max.	ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max.	ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
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Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing	ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes; without fail-safe
Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables	ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes; without fail-safe Peripheral inputs/outputs
Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables, max.	ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes; without fail-safe
Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables, max. Diagnostic buffer	ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes; without fail-safe Peripheral inputs/outputs 200
Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables, max. Diagnostic buffer present	ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes; without fail-safe Peripheral inputs/outputs 200 Yes
Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables, max. Diagnostic buffer present Number of entries, max.	ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes; without fail-safe Peripheral inputs/outputs 200 Yes 1 000
Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof	ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes; without fail-safe Peripheral inputs/outputs 200 Yes
Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. Forcing Forcing Forcing Forcing Forcing, variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces	ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes; without fail-safe Peripheral inputs/outputs 200 Yes 1 000 500
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DUNIOTOR LED	V
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
 Monitoring of the supply voltage (PWR-LED) 	Yes; green "24 V DC" LED
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER
 Number of available Motion Control resources for technology objects 	800
 Required Motion Control resources 	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	5
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	10
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
Probability of failure (for service life of 20 years and repair time	e of 100 hours)
 Low demand mode: PFDavg in accordance with SIL3 	< 2.00E-05
High demand/continuous mode: PFH in accordance with SIL3	< 1.00E-09
Ambient conditions	
Ambient temperature during operation	
 horizontal installation, min. 	-25 °C
 horizontal installation, max. 	55 °C
 vertical installation, min. 	-25 °C
vertical installation, max.	55 °C
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
configuration / programming / header Programming language	
	Yes; incl. failsafe
Programming language	Yes; incl. failsafe Yes; incl. failsafe
Programming language — LAD	
Programming language — LAD — FBD	Yes; incl. failsafe
Programming language — LAD — FBD — STL	Yes; incl. failsafe Yes
Programming language — LAD — FBD — STL — SCL — GRAPH	Yes; incl. failsafe Yes Yes
Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection	Yes; incl. failsafe Yes Yes
Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection	Yes; incl. failsafe Yes Yes Yes Yes
Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection	Yes; incl. failsafe Yes Yes Yes Yes Yes
Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection	Yes; incl. failsafe Yes Yes Yes Yes
Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection	Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes
Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection	Yes; incl. failsafe Yes Yes Yes Yes Yes

 Protection level: Complete protection 	Yes
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	135 mm
Height	130 mm
Depth	65 mm
Weights	
Weight, approx.	614 g

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