SIEMENS

Data sheet

6ES7677-2SB42-0GK0



Figure similar

SIMATIC ET 200SP Open Controller, CPU 1515SP PC2 F + HMI 128PT, 8 GB RAM (basic device 6ES7677-2DB40-0AA0), 128 GB CFast with Windows 10 IoT Enterprise LTSC 2019 64-bit, S7-1500 Failsafe Software Controller CPU 1505SP F V2x and WinCC Runtime Advanced V17 preinstalled, with 128 PowerTags license; interfaces: 1x slot CFast, 1x slot SD/MMC, 1x connection for ET 200SP BusAdapter PROFINET, 1x 10/100/1000 Mbps Ethernet, 2x USB 3.0, 2x USB 2.0, 1x DisplayPort; documentation on CFast,

General information	
Product type designation	CPU 1515SP PC2 F
HW functional status	from FS04
Firmware version	V20.8
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V16
Installed software	
 Visualization 	WinCC Runtime Advanced V16
 Control 	S7-1500 Software Controller CPU 1505SP F
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Input current	
Current consumption (rated value)	1.8 A; Full processor load, incl. ET 200SP modules and using USB
Current consumption (in no-load operation), typ.	0.5 A
Current consumption, max.	2.9 A
l²t	0.426 A ² ·s; with starting current inrush
Power	
Active power input, max.	55 W; incl. ET 200SP modules and using USB
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	16 W
Processor	
Processor type	Intel Atom E3940, 1.6 GHz, 4 cores
Memory	
Type of memory	DDR3L
Main memory	8 GB RAM
CFast memory card	Yes; 128 GB flash memory
SIMATIC memory card required	No
Work memory	
integrated (for program)	1.5 Mbyte
integrated (for data)	5 Mbyte

• integrated (for CPU function library of CPU Runtime)	20 Mbyte
Load memory	20 Mibyte
• integrated (on PC mass storage)	320 Mbyte
Backup	320 Millyte
• with UPS	Yes; all memory areas declared retentive
	Yes
with non-volatile memory CPU-blocks	T es
	COOC to addition to blocks such as DDs EDs and EOs UDTs alshall
Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
DB	3
Number, max.	5 999; Number range: 1 to 65535
• Size, max.	5 Mbyte
FB	
Number, max.	5 998; Number range: 1 to 65535
• Size, max.	1 024 kbyte
FC	
Number, max.	5 999; Number range: 1 to 65535
• Size, max.	1 024 kbyte
OB	
• Size, max.	1 024 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	1
 Number of technology synchronous alarm OBs 	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	7-17-17-17-17-17-17-17-17-17-17-17-17-17
S7 counter	
Number	2 048
Retentivity	
. totomarky	
— adjustable	Yes
— adjustable	Yes
IEC counter	
IEC counter • Number	Yes Any (only limited by the main memory)
IEC counter • Number Retentivity	Any (only limited by the main memory)
IEC counter ● Number Retentivity — adjustable	
IEC counter ● Number Retentivity — adjustable S7 times	Any (only limited by the main memory) Yes
IEC counter Number Retentivity — adjustable S7 times Number	Any (only limited by the main memory)
IEC counter ● Number Retentivity — adjustable S7 times ● Number Retentivity	Any (only limited by the main memory) Yes 2 048
IEC counter • Number Retentivity — adjustable S7 times • Number Retentivity — adjustable	Any (only limited by the main memory) Yes
IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer	Any (only limited by the main memory) Yes 2 048 Yes
IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number	Any (only limited by the main memory) Yes 2 048
IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity Retentivity	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory)
IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable	Any (only limited by the main memory) Yes 2 048 Yes
IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable Data areas and their retentivity	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes
IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max.	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory)
IEC counter ● Number Retentivity — adjustable S7 times ● Number Retentivity — adjustable IEC timer ● Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 410 kbyte; For storage in NVRAM; for storage in mass storage 5 242 020 bytes
IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag Size, max.	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 410 kbyte; For storage in NVRAM; for storage in mass storage 5 242 020 bytes 16 kbyte
IEC counter ● Number Retentivity — adjustable S7 times ● Number Retentivity — adjustable IEC timer ● Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag ● Size, max. ● Number of clock memories	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 410 kbyte; For storage in NVRAM; for storage in mass storage 5 242 020 bytes
IEC counter ● Number Retentivity — adjustable S7 times ● Number Retentivity — adjustable IEC timer ● Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag ● Size, max. ● Number of clock memories Data blocks	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 410 kbyte; For storage in NVRAM; for storage in mass storage 5 242 020 bytes 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte
IEC counter ● Number Retentivity — adjustable S7 times ● Number Retentivity — adjustable IEC timer ● Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag ● Size, max. ● Number of clock memories Data blocks ● Retentivity adjustable	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 410 kbyte; For storage in NVRAM; for storage in mass storage 5 242 020 bytes 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes
IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 410 kbyte; For storage in NVRAM; for storage in mass storage 5 242 020 bytes 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte
IEC counter ● Number Retentivity — adjustable S7 times ● Number Retentivity — adjustable IEC timer ● Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag ● Size, max. ● Number of clock memories Data blocks ● Retentivity adjustable	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 410 kbyte; For storage in NVRAM; for storage in mass storage 5 242 020 bytes 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes

Address area	
Number of IO modules	8 192
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
Subprocess images	oz kojte, 7 ili odiputo die ili tile process ilitage
Number of subprocess images, max.	32
Hardware configuration	02
	V
Integrated power supply	Yes
Number of distributed IO systems	20
Number of DP masters	
• Via CM	1
Number of IO Controllers	
via PC interfaces	1
Rack	
 Modules per rack, max. 	64; CPU 1515SP PC + 64 modules + server module
 Quantity of operable ET 200SP modules, max. 	64
 Quantity of operable ET 200AL modules, max. 	16
Number of lines, max.	1
PtP CM	
 Number of PtP CMs 	the number of connectable PtP CMs is only limited by the number of available
	slots
Time of day	
Clock	
• Type	Hardware clock
 Hardware clock (real-time) 	Yes; Resolution: 1 s
Backup time	6 wk; At 40 °C ambient temperature, typically
 Deviation per day, max. 	10 s; Typ.: 2 s
Clock synchronization	
• supported	Yes
• to DP, master	Yes
● on Ethernet via NTP	Yes
 on Windows clock, device 	Yes
Interfaces	
Number of industrial Ethernet interfaces	2
Number of PROFINET interfaces	1
Number of PROFIBUS interfaces	1
Number of RS 485 interfaces	1; Via CM DP module
Number of USB interfaces	4; 2x USB 2.0, 2x USB 3.0 on front side
Number of SD card slots	4, 2x 03b 2.0, 2x 03b 3.0 0H Hollt side
Video interfaces	A. Director Don't
Graphics interface	1x DisplayPort
1. Interface	PROFILIES
Interface type	PROFINET
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Number of connections	88
Interface types	
• RJ 45 (Ethernet)	Yes; Via BusAdapter BA 2x RJ45
Transmission rate, max.	100 Mbit/s
 Industrial Ethernet status LED 	Yes
Number of ports	2
• integrated switch	Yes
BusAdapter (PROFINET)	Yes; Compatible BusAdapter: BA 2x RJ45, BA 2x FC, BA 2x SCRJ (from FS03, V2.2), BA SCRJ / RJ45 (from FS03, V3.1), BA SCRJ / FC (from FS03, V3.1), BA 2x LC (from FS03, V3.3), BA LC / RJ45 (from FS03, V3.3), BA LC / FC (from FS03, V3.3)
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Similar Somming Control	. 30

Open IE communication	Yes
Web server	Yes
PROFINET IO Controller	,,,,
Services	
— Isochronous mode	Yes
— shortest clock pulse	500 μs
— IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup"
Thomasod ordinap	functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)
 Number of connectable IO Devices, max. 	128
 Of which IO devices with IRT, max. 	64
— of which in line, max.	64
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8
 IO Devices changing during operation (partner ports), supported 	Yes
Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μ s: 625 μ s 3 875 μ s) minimum cycle time start from 500 μ s
Update time for RT	
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
PROFINET IO Device	
Services	
— Isochronous mode	No
— shortest clock pulse	500 μs
— IRT	Yes
— PROFlenergy	Yes
Prioritized startup	Yes
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
Asset management record	Yes
2. Interface	
Interface type	Integrated Ethernet interface
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	1.00
• RJ 45 (Ethernet)	Yes; Integrated
- Transmission rate, max.	1 000 Mbit/s
— Industrial Ethernet status LED	No 4
Number of ports	1
3. Interface	PROFIDING W. CM. PR
Interface type	PROFIBUS with CM DP
Number of connections	44
Interface types	

50.405	v
• RS 485	Yes
Protocols	V
PROFIBUS DP master	Yes
PROFIBUS DP device	Yes
SIMATIC communication	Yes
PROFIBUS DP master	407
max. number of DP devices	125
Services	
— Equidistance	No
— Isochronous mode	No
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
Interface types	
RS 485	(2.10.11)
Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	
Number of connections, max.	88
Number of connections reserved for ES/HMI/web	10
Number of S7 routing paths	16
Redundancy mode	
Media redundancy	
— MRP	Yes
— MRPD	Yes
— Switchover time on line break, typ.	200 ms
— Number of stations in the ring, max.	50
SIMATIC communication	
PG/OP communication	Yes
• S7 routing	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 048 byte
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	V W W I I I I I I I I I I I I I I I I I
• HTTP	Yes; Via Windows and PROFINET interface
• HTTPS	Yes; Via Windows and PROFINET interface
OPC UA	Var. 110 and 111 linear and and a
Runtime license required	Yes; "Small" license required
OPC UA Client	Yes; From SW CPU 1505SP V2.6
OPC UA Server Application path actions	Yes; Data access (read, write, subscribe), runtime license required
 Application authentication 	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	Yes; "anonymous" or by user name & password
Further protocols	
• MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes

	_
Number of configurable program messages, max.	10 000
Number of simultaneously active program alarms	1 000
 Number of program alarms 	1 000
 Number of alarms for system diagnostics 	200
 Number of alarms for motion technology objects 	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; up to 8 simultaneously
Single step	No
Number of breakpoints	8
Status/control	
 Status/control variable 	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
 Number of variables, max. 	
of which status variables, max.	200
— of which control variables, max.	200
Forcing	
• Forcing	Yes
Forcing, variables	Inputs, outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	1 000
— of which powerfail-proof	300
Traces	
 Number of configurable Traces 	4
Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Supported technology objects	
Motion Control	Yes
 Number of available Motion Control resources for 	2 400
technology objects	
Required Motion Control resources	
— per speed-controlled axis	40; per axis
— per positioning axis	80; per axis
— per synchronous axis	160; per axis
— per external encoder	80; per external encoder
— per output cam	20; per cam
— per cam track	160; per cam track
— per probe	40; per probe
Positioning axis	-
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	15
Number of positioning axes at motion control cycle	30
of 8 ms (typical value)	
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes

Highest safety class achievable in safety mode	
 Performance level according to ISO 13849-1 	PLe
SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	e of 100 hours)
— Low demand mode: PFDavg in accordance with SIL3	< 2.00E-05
 High demand/continuous mode: PFH in accordance with SIL3 	< 1.00E-09 1/h
Ambient conditions	
Ambient temperature during operation	
• min.	-20 °C
• max.	Up to 60 $^{\circ}\text{C}$ with max. 32 ET 200SP modules; up to 55 $^{\circ}\text{C}$ with max. 64 ET 200SP modules
 horizontal installation, min. 	-20 °C
 horizontal installation, max. 	60 °C
• vertical installation, min.	-20 °C
 vertical installation, max. 	50 °C; With max. 32 ET 200SP modules
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Vibrations	
Operation, tested according to IEC 60068-2-6	Yes
Transport, tested acc. to IEC 60068-2-6	Yes
Shock testing	
• tested according to IEC 60068-2-6	Yes
• tested according to IEC 60068-2-27	Yes
• tested according to IEC 60068-2-29	Yes
Storage/transport, tested acc. to IEC 60068-2-27	Yes
Operating systems	165
-	Windows 10 IoT Enterprise 2016 LTSB, 64bit, MUI
pre-installed operating system configuration / header	Williams 10 101 Effetprise 2010 E13B, 04bit, Williams
Configuration / fleader	
configuration / programming / booder	
configuration / programming / header	
Programming language	Very incl failure
Programming language — LAD	Yes; incl. failsafe
Programming language — LAD — FBD	Yes; incl. failsafe
Programming language — LAD — FBD — STL	Yes; incl. failsafe Yes
Programming language — LAD — FBD — STL — SCL	Yes; incl. failsafe Yes Yes
Programming language — LAD — FBD — STL — SCL — CFC	Yes; incl. failsafe Yes Yes No
Programming language — LAD — FBD — STL — SCL — CFC — GRAPH	Yes; incl. failsafe Yes Yes
Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection	Yes; incl. failsafe Yes Yes No Yes
Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection	Yes; incl. failsafe Yes Yes No Yes Yes
Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection	Yes; incl. failsafe Yes Yes No Yes Yes Yes
Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection	Yes; incl. failsafe Yes Yes No Yes Yes
Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection	Yes; incl. failsafe Yes Yes No Yes Yes Yes Yes Yes Yes
Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection	Yes; incl. failsafe Yes Yes No Yes Yes Yes
Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection	Yes; incl. failsafe Yes Yes No Yes Yes Yes Yes Yes Yes Yes Yes
Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection	Yes; incl. failsafe Yes Yes No Yes Yes Yes Yes Yes Yes Yes
Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection	Yes; incl. failsafe Yes Yes No Yes Yes Yes Yes Yes Yes Yes Yes
Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Complete protection	Yes; incl. failsafe Yes Yes No Yes Yes Yes Yes Yes Yes Yes Yes
Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Complete protection programming / cycle time monitoring / header	Yes; incl. failsafe Yes Yes No Yes Yes Yes Yes Yes Yes Yes Yes Yes
Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit	Yes; incl. failsafe Yes Yes No Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • programming / cycle time monitoring / header • lower limit • upper limit	Yes; incl. failsafe Yes Yes No Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Open Development interfaces	Yes; incl. failsafe Yes Yes No Yes Yes Yes Yes Yes Yes Yes Yes Yes Adjustable minimum cycle time adjustable maximum cycle time
Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection • Protection level: Omplete protection programming / cycle time monitoring / header • lower limit • upper limit Open Development interfaces • Size of ODK SO file, max.	Yes; incl. failsafe Yes Yes No Yes Yes Yes Yes Yes Yes Yes Yes Yes Adjustable minimum cycle time adjustable maximum cycle time
Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Manual protection • Protection level: Complete protection • Protection level: Complete protection • Protection level: Complete protection • Protection level: Sead/write protection • Protection level: Complete protection • Protection level: Sead/write protection • Protection level: Complete protection • Protection level: Sead/write protection • Protection level: Complete protection • Protection level: Sead/write protection • Protection level: Complete protection • Protection level: Sead/write protection • Protection level: Complete protection • Protection level: Name of the protection programming / cycle time monitoring / header • Iower limit • User programming / cycle time monitoring / header • Iower limit • User production	Yes; incl. failsafe Yes Yes No Yes Yes Yes Yes Yes Yes Yes Yes Yes Adjustable minimum cycle time adjustable maximum cycle time 5.8 Mbyte
Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection • programming / cycle time monitoring / header • lower limit • upper limit Open Development interfaces • Size of ODK SO file, max. Peripherals/Options SD card	Yes; incl. failsafe Yes Yes No Yes Yes Yes Yes Yes Yes Yes Yes Yes Adjustable minimum cycle time adjustable maximum cycle time 5.8 Mbyte
Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Open Development interfaces • Size of ODK SO file, max. Peripherals/Options SD card Dimensions Width	Yes; incl. failsafe Yes Yes Yes No Yes Yes Yes Yes Yes Yes Yes Yes Yes
Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection • Protection level: Mader • lower limit • upper limit Open Development interfaces • Size of ODK SO file, max. Peripherals/Options SD card Dimensions Width Height	Yes; incl. failsafe Yes Yes Yes No Yes Yes Yes Yes Yes Yes Yes Yes Optionally for additional mass storage
Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Open Development interfaces • Size of ODK SO file, max. Peripherals/Options SD card Dimensions Width Height Depth	Yes; incl. failsafe Yes Yes Yes No Yes Yes Yes Yes Yes Yes Yes Yes Yes
Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection • Block protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Open Development interfaces • Size of ODK SO file, max. Peripherals/Options SD card Dimensions Width Height Depth Weights	Yes; incl. failsafe Yes Yes No Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Open Development interfaces • Size of ODK SO file, max. Peripherals/Options SD card Dimensions Width Height Depth	Yes; incl. failsafe Yes Yes Yes No Yes Yes Yes Yes Yes Yes Yes Yes Yes Optionally for additional mass storage

