## SIEMENS

## Data sheet

## 6ES7512-1CK01-0AB0



SIMATIC S7-1500 Compact CPU CPU 1512C-1 PN, central processing unit with working memory 250 KB for program and 1 MB for data, 32 digital inputs, 32 digital outputs, 5 analog inputs, 2 analog outputs, 6 high speed counters, 4 high speed outputs for PTO/PWM//frequency output 1. interface: PROFINET IRT with 2 port switch, 48 NS bit-performance, incl. front connector push-in, SIMATIC memory card necessary

Figure similar

General information	
Product type designation	CPU 1512C-1 PN
HW functional status	FS03
Firmware version	V2.9
Product function	
• I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; With minimum OB 6x cycle of 625 µs (distributed)
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7512-1CK00-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V; 20.4 V DC, for supplying the digital inputs/outputs
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms; Refers to the power supply on the CPU section
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.8 A; Without load; 18.8 A: CPU + load
Current consumption, max.	1 A; Without load; 19 A: CPU + load
Inrush current, max.	1.9 A; Rated value
l²t	0.34 A <sup>2</sup> ·s
Digital inputs	
<ul> <li>from load voltage L+ (without load), max.</li> </ul>	20 mA; per group
Digital outputs	
<ul> <li>from load voltage L+, max.</li> </ul>	30 mA; Per group, without load
output voltage / header	
Rated value (DC)	24 V
Encoder supply	
Number of outputs	2; One common 24 V encoder supply per 16 digital inputs
24 V encoder supply	

- 24.14	
• 24 V	Yes; L+ (-0.8 V)
Short-circuit protection	Yes
Output current, max.	1A
Power	40.11/
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	9 W
Power loss	
Power loss, typ.	15.2 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul> <li>integrated (for program)</li> </ul>	250 kbyte
• integrated (for data)	1 Mbyte
Load memory	
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	48 ns
for word operations, typ.	58 ns
for fixed point arithmetic, typ.	77 ns
for floating point arithmetic, typ.	307 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	250 kbyte
FC	
Number range	0 65 535
• Size, max.	250 kbyte
OB	
• Size, max.	250 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; With minimum OB 3x cycle of 500 µs
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	1
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
Number of startup OBs	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	

Number	2 048
Retentivity	2 040
·	Yes
— adjustable	Tes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	N.
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Extended retentive data area (incl. timers, counters, flags), max.	1 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	o noyte
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	32
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	6; A maximum of 6 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
Number of IO Controllers <ul> <li>integrated</li> </ul>	1
	1 6; A maximum of 6 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
• integrated	6; A maximum of 6 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be
<ul><li>integrated</li><li>Via CM</li></ul>	6; A maximum of 6 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be
<ul> <li>integrated</li> <li>Via CM</li> <li>Rack</li> </ul>	6; A maximum of 6 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
<ul> <li>integrated</li> <li>Via CM</li> <li>Rack</li> <li>Modules per rack, max.</li> </ul>	6; A maximum of 6 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules
<ul> <li>integrated</li> <li>Via CM</li> <li>Rack</li> <li>Modules per rack, max.</li> <li>Number of lines, max.</li> </ul>	6; A maximum of 6 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules
<ul> <li>integrated</li> <li>Via CM</li> <li>Rack</li> <li>Modules per rack, max.</li> <li>Number of lines, max.</li> <li>PtP CM</li> </ul>	6; A maximum of 6 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available
<ul> <li>integrated</li> <li>Via CM</li> <li>Rack</li> <li>Modules per rack, max.</li> <li>Number of lines, max.</li> <li>PtP CM</li> <li>Number of PtP CMs</li> </ul>	6; A maximum of 6 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available
<ul> <li>integrated</li> <li>Via CM</li> <li>Rack</li> <li>Modules per rack, max.</li> <li>Number of lines, max.</li> <li>PtP CM</li> <li>Number of PtP CMs</li> <li>Time of day</li> </ul>	6; A maximum of 6 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available
<ul> <li>integrated</li> <li>Via CM</li> <li>Rack</li> <li>Modules per rack, max.</li> <li>Number of lines, max.</li> <li>PtP CM</li> <li>Number of PtP CMs</li> </ul> Time of day Clock	6; A maximum of 6 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available slots
<ul> <li>integrated</li> <li>Via CM</li> <li>Rack</li> <li>Modules per rack, max.</li> <li>Number of lines, max.</li> <li>PtP CM</li> <li>Number of PtP CMs</li> <li>Time of day</li> <li>Clock</li> <li>Type</li> </ul>	6; A maximum of 6 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available slots Hardware clock
<ul> <li>integrated</li> <li>Via CM</li> <li>Rack</li> <li>Modules per rack, max.</li> <li>Number of lines, max.</li> <li>PtP CM</li> <li>Number of PtP CMs</li> </ul> Time of day Clock <ul> <li>Type</li> <li>Backup time</li> <li>Deviation per day, max.</li> </ul>	6; A maximum of 6 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available slots Hardware clock 6 wk; At 40 °C ambient temperature, typically
<ul> <li>integrated</li> <li>Via CM</li> <li>Rack</li> <li>Modules per rack, max.</li> <li>Number of lines, max.</li> <li>PtP CM</li> <li>Number of PtP CMs</li> <li>Time of day</li> <li>Clock</li> <li>Type</li> <li>Backup time</li> </ul>	6; A maximum of 6 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available slots Hardware clock 6 wk; At 40 °C ambient temperature, typically
<ul> <li>integrated</li> <li>Via CM</li> <li>Rack</li> <li>Modules per rack, max.</li> <li>Number of lines, max.</li> <li>PtP CM <ul> <li>Number of PtP CMs</li> </ul> </li> <li>Time of day</li> <li>Clock <ul> <li>Type</li> <li>Backup time</li> <li>Deviation per day, max.</li> </ul> </li> <li>Operating hours counter <ul> <li>Number</li> </ul> </li> </ul>	6; A maximum of 6 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available slots Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s
<ul> <li>integrated</li> <li>Via CM</li> <li>Rack</li> <li>Modules per rack, max.</li> <li>Number of lines, max.</li> <li>PtP CM <ul> <li>Number of PtP CMs</li> </ul> </li> <li>Time of day</li> <li>Clock <ul> <li>Type</li> <li>Backup time</li> <li>Deviation per day, max.</li> </ul> </li> <li>Operating hours counter <ul> <li>Number</li> <li>Clock synchronization</li> </ul> </li> </ul>	6; A maximum of 6 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available slots Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16
<ul> <li>integrated</li> <li>Via CM</li> <li>Rack</li> <li>Modules per rack, max.</li> <li>Number of lines, max.</li> <li>PtP CM</li> <li>Number of PtP CMs</li> </ul> Time of day Clock <ul> <li>Type</li> <li>Backup time</li> <li>Deviation per day, max.</li> </ul> Operating hours counter <ul> <li>Number</li> </ul> Clock synchronization <ul> <li>supported</li> </ul>	6; A maximum of 6 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available slots Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes
<ul> <li>integrated</li> <li>Via CM</li> <li>Rack</li> <li>Modules per rack, max.</li> <li>Number of lines, max.</li> <li>PtP CM</li> <li>Number of PtP CMs</li> </ul> Time of day Clock <ul> <li>Type</li> <li>Backup time</li> <li>Deviation per day, max.</li> </ul> Operating hours counter <ul> <li>Number</li> </ul> Clock synchronization <ul> <li>supported</li> <li>in AS, master</li> </ul>	6; A maximum of 6 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available slots Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes
<ul> <li>integrated</li> <li>Via CM</li> <li>Rack</li> <li>Modules per rack, max.</li> <li>Number of lines, max.</li> <li>PtP CM</li> <li>Number of PtP CMs</li> </ul> Time of day Clock <ul> <li>Type</li> <li>Backup time</li> <li>Deviation per day, max.</li> </ul> Operating hours counter <ul> <li>Number</li> </ul> Clock synchronization <ul> <li>supported</li> <li>in AS, master</li> <li>in AS, device</li> </ul>	6; A maximum of 6 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available slots Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes
<ul> <li>integrated</li> <li>Via CM</li> <li>Rack</li> <li>Modules per rack, max.</li> <li>Number of lines, max.</li> <li>PtP CM</li> <li>Number of PtP CMs</li> </ul> Time of day Clock <ul> <li>Type</li> <li>Backup time</li> <li>Deviation per day, max.</li> </ul> Operating hours counter <ul> <li>Number</li> </ul> Clock synchronization <ul> <li>supported</li> <li>in AS, master</li> </ul>	6; A maximum of 6 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total 32; CPU + 31 modules 1 the number of connectable PtP CMs is only limited by the number of available slots Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes

integrated abannala (DI)	32
integrated channels (DI)	Yes
Digital inputs, parameterizable Source/sink input	P-reading
Input characteristic curve in accordance with IEC 61131, type 3	Yes
Digital input functions, parameterizable	103
Gate start/stop	Yes
Capture	Yes
Synchronization	Yes
Input voltage	103
Type of input voltage	DC
Rated value (DC)	24 V
• for signal "0"	-3 to +5V
• for signal "1"	+11 to +30V
Input current	
<ul> <li>for signal "1", typ.</li> </ul>	2.5 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	Yes; none / 0.05 / 0.1 / 0.4 / 1.6 / 3.2 / 12.8 / 20 ms
— at "0" to "1", min.	4 µs; for parameterization "none"
— at "0" to "1", max.	20 ms
— at "1" to "0", min.	4 µs; for parameterization "none"
— at "1" to "0", max.	20 ms
for interrupt inputs	
— parameterizable	Yes; Same as for standard inputs
for technological functions	
— parameterizable	Yes; Same as for standard inputs
Cable length	
• shielded, max.	1 000 m; 600 m for technological functions; depending on input frequency, encoder and cable quality; max. 50 m at 100 kHz
• unshielded, max.	600 m; for technological functions: No
Digital outputs	
Type of digital output	Transistor
integrated channels (DO)	32
Current-sourcing	Yes; Push-pull output
Short-circuit protection	Yes; electronic/thermal
Response threshold, typ.	1.6 A with standard output, 0.5 A with high-speed output; see manual for details
Limitation of inductive shutdown voltage to	Connector X11: -0.8 V; connector X12: L+ (-53 V)
Controlling a digital input	Yes
Accuracy of pulse duration	Up to $\pm 100$ ppm $\pm 2 \ \mu s$ at high-speed output; see manual for details
minimum pulse duration	2 μs; With High Speed output
Digital output functions, parameterizable	
<ul> <li>Switching tripped by comparison values</li> </ul>	Yes; As output signal of a high-speed counter
PWM output	Yes
— Number, max.	4
<ul> <li>Cycle duration, parameterizable</li> </ul>	Yes
— ON period, min.	0 %
— ON period, max.	100 %
<ul> <li>Resolution of the duty cycle</li> </ul>	0.0036 %; For S7 analog format, min. 40 ns
Frequency output	Yes
Switching capacity of the outputs	
with resistive load, max.	0.5 A; 0.1 A with high-speed output, i.e. when using a high-speed output; see manual for details
<ul> <li>on lamp load, max.</li> </ul>	5 W; 1 W with high-speed output, i.e. when using a high-speed output; see manual for details
Load resistance range	
lower limit	48 $\Omega;$ 240 ohms with high-speed output, i.e. when using a high-speed output; see manual for details
• upper limit	12 kΩ
Output voltage	
Output voltage • Type of output voltage	DC

- for signal "1" min	$22.2 \times 10^{-1} \times 10^{-2} \times 10^{-2}$
• for signal "1", min.	23.2 V; L+ (-0.8 V)
Output current	$0.5 \text{ A} \cdot 0.1 \text{ A}$ with high speed output i.e. when using a high speed output
● for signal "1" rated value	0.5 A; 0.1 A with high-speed output, i.e. when using a high-speed output, observe derating; see manual for details
• for signal "1" permissible range, min.	2 mA
• for signal "1" permissible range, max.	0.6 A; 0.12 A with high-speed output, i.e. when using a high-speed output,
	observe derating; see manual for details
for signal "0" residual current, max.	0.5 mA
Output delay with resistive load <ul> <li>"0" to "1", max.</li> </ul>	200 µs
• 0 to 1, max. • "1" to "0", max.	500 µs; Load-dependent
for technological functions	ουσμο, Loau-acpenaent
— "0" to "1", max.	5 µs; Depending on the output used, see additional description in manual
— "1" to "0", max.	5 $\mu$ s; Depending on the output used, see additional description in manual
Parallel switching of two outputs	
• for logic links	Yes; for technological functions: No
• for uprating	No
<ul> <li>for redundant control of a load</li> </ul>	Yes; for technological functions: No
Switching frequency	
<ul> <li>with resistive load, max.</li> </ul>	100 kHz; For high-speed output, 100 Hz for standard output
• with inductive load, max.	0.5 Hz; Acc. to IEC 60947-5-1, DC-13; observe derating curve
• on lamp load, max.	10 Hz
Total current of the outputs	
Current per channel, max.	0.5 A; see additional description in the manual
Current per group, max.	8 A; see additional description in the manual
Current per power supply, max.	4 A; 2 power supplies for each group, current per power supply max. 4 A, see additional description in manual
for technological functions	
— Current per channel, max.	0.5 A; see additional description in the manual
Relay outputs	
Number of relay outputs	0
Cable length	
<ul> <li>shielded, max.</li> </ul>	1 000 m; 600 m for technological functions; depending on output frequency,
	load, and cable quality; max. 50 m at 100 kHz
• unshielded, max.	
• unshielded, max. Analog inputs	load, and cable quality; max. 50 m at 100 kHz
	load, and cable quality; max. 50 m at 100 kHz
Analog inputs	load, and cable quality; max. 50 m at 100 kHz 600 m; for technological functions: No
Analog inputs Number of analog inputs	load, and cable quality; max. 50 m at 100 kHz 600 m; for technological functions: No 5; 4x for U/I, 1x for R/RTD
Analog inputs Number of analog inputs For current measurement For voltage measurement For resistance/resistance thermometer measurement	load, and cable quality; max. 50 m at 100 kHz 600 m; for technological functions: No 5; 4x for U/I, 1x for R/RTD 4; max. 4; max. 1
Analog inputs Number of analog inputs  • For current measurement • For voltage measurement	load, and cable quality; max. 50 m at 100 kHz 600 m; for technological functions: No 5; 4x for U/I, 1x for R/RTD 4; max. 4; max.
Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit),	load, and cable quality; max. 50 m at 100 kHz 600 m; for technological functions: No 5; 4x for U/I, 1x for R/RTD 4; max. 4; max. 1
Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit),	load, and cable quality; max. 50 m at 100 kHz 600 m; for technological functions: No 5; 4x for U/I, 1x for R/RTD 4; max. 4; max. 1 28.8 V 40 mA 1 ms; Dependent on the parameterized interference frequency suppression; for
Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.	load, and cable quality; max. 50 m at 100 kHz 600 m; for technological functions: No 5; 4x for U/I, 1x for R/RTD 4; max. 4; max. 1 28.8 V 40 mA
Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.	load, and cable quality; max. 50 m at 100 kHz 600 m; for technological functions: No 5; 4x for U/I, 1x for R/RTD 4; max. 4; max. 1 28.8 V 40 mA 1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual
Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable	load, and cable quality; max. 50 m at 100 kHz 600 m; for technological functions: No 5; 4x for U/I, 1x for R/RTD 4; max. 4; max. 1 28.8 V 40 mA 1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual
Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages	load, and cable quality; max. 50 m at 100 kHz 600 m; for technological functions: No 5; 4x for U/I, 1x for R/RTD 4; max. 4; max. 1 28.8 V 40 mA 1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual Yes; °C/°F/K
Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V	load, and cable quality; max. 50 m at 100 kHz 600 m; for technological functions: No 5; 4x for U/I, 1x for R/RTD 4; max. 4; max. 1 28.8 V 40 mA 1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual Yes; °C/°F/K Yes; Physical measuring range: ± 10 V
Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V         — Input resistance (0 to 10 V)	load, and cable quality; max. 50 m at 100 kHz 600 m; for technological functions: No 5; 4x for U/I, 1x for R/RTD 4; max. 4; max. 1 28.8 V 40 mA 1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual Yes; °C/°F/K Yes; Physical measuring range: ± 10 V 100 kΩ
Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V         — Input resistance (0 to 10 V)         • 1 V to 5 V	load, and cable quality; max. 50 m at 100 kHz         600 m; for technological functions: No         5; 4x for U/I, 1x for R/RTD         4; max.         4; max.         1         28.8 V         40 mA         1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual         Yes; °C/°F/K         Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$
Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V         — Input resistance (0 to 10 V)         • 1 V to 5 V         — Input resistance (1 V to 5 V)         • -10 V to +10 V         — Input resistance (-10 V to +10 V)	load, and cable quality; max. 50 m at 100 kHz         600 m; for technological functions: No         5; 4x for U/I, 1x for R/RTD         4; max.         4; max.         1         28.8 V         40 mA         1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual         Yes; °C/°F/K         Yes; Physical measuring range: ± 10 V         100 kΩ         Yes         100 kΩ         Yes         100 kΩ         Yes         100 kΩ
Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V         — Input resistance (0 to 10 V)         • 1 V to 5 V         — Input resistance (1 V to 5 V)         • -10 V to +10 V         — Input resistance (-10 V to +10 V)         • -5 V to +5 V	load, and cable quality; max. 50 m at 100 kHz 600 m; for technological functions: No 5; 4x for U/I, 1x for R/RTD 4; max. 4; max. 1 28.8 V 40 mA 1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual Yes; °C/°F/K Yes; Physical measuring range: $\pm 10$ V 100 kΩ Yes; Physical measuring range: $\pm 10$ V
Analog inputs         Number of analog inputs         For current measurement         For voltage measurement         For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V         — Input resistance (0 to 10 V)         • 1 V to 5 V         — Input resistance (1 V to 5 V)         • -10 V to +10 V         — Input resistance (-10 V to +10 V)         • -5 V to +5 V         — Input resistance (-5 V to +5 V)	load, and cable quality; max. 50 m at 100 kHz         600 m; for technological functions: No         5; 4x for U/I, 1x for R/RTD         4; max.         4; max.         1         28.8 V         40 mA         1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual         Yes; °C/°F/K         Yes; Physical measuring range: ± 10 V         100 kΩ         Yes         100 kΩ         Yes         100 kΩ         Yes         100 kΩ
Analog inputs         Number of analog inputs         For current measurement         For voltage measurement         For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V         — Input resistance (0 to 10 V)         • 1 V to 5 V         — Input resistance (1 V to 5 V)         • -10 V to +10 V         — Input resistance (-10 V to +10 V)         • -5 V to +5 V         — Input resistance (-5 V to +5 V)         Input ranges (rated values), currents	load, and cable quality; max. 50 m at 100 kHz 600 m; for technological functions: No 5; 4x for U/I, 1x for R/RTD 4; max. 4; max. 1 28.8 V 40 mA 1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual Yes; °C/°F/K Yes; Physical measuring range: $\pm 10$ V 100 kΩ Yes; Physical measuring range: $\pm 10$ V 100 kΩ
Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V         — Input resistance (0 to 10 V)         • 1 V to 5 V         — Input resistance (1 V to 5 V)         • -10 V to +10 V         — Input resistance (-10 V to +10 V)         • -5 V to +5 V         — Input resistance (-5 V to +5 V)         Input ranges (rated values), currents         • 0 to 20 mA	load, and cable quality; max. 50 m at 100 kHz600 m; for technological functions: No5; 4x for U/l, 1x for R/RTD4; max.4; max.128.8 V40 mA1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual Yes; °C/°F/KYes; Physical measuring range: $\pm$ 10 V 100 k $\Omega$ Yes; Physical measuring range: $\pm$ 20 mA
Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V         — Input resistance (0 to 10 V)         • 1 V to 5 V         — Input resistance (1 V to 5 V)         • -10 V to +10 V         — Input resistance (-10 V to +10 V)         • -5 V to +5 V         — Input resistance (-5 V to +5 V)         Input ranges (rated values), currents         • 0 to 20 mA         — Input resistance (0 to 20 mA)	Ioad, and cable quality; max. 50 m at 100 kHz600 m; for technological functions: No5; 4x for U/I, 1x for R/RTD4; max.4; max.128.8 V40 mA1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual Yes; °C/°F/KYes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes Pres 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 20 \text{ mA}$ 50 $\Omega$ ; Plus approx. 55 ohm for overvoltage protection by PTC
Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V         — Input resistance (0 to 10 V)         • 1 V to 5 V         — Input resistance (1 V to 5 V)         • -10 V to +10 V         — Input resistance (-10 V to +10 V)         • -5 V to +5 V         — Input resistance (-5 V to +5 V)         Input ranges (rated values), currents         • 0 to 20 mA         — Input resistance (0 to 20 mA)         • -20 mA to +20 mA	load, and cable quality; max. 50 m at 100 kHz600 m; for technological functions: No5; 4x for U/I, 1x for R/RTD4; max.4; max.128.8 V40 mA1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual Yes; °C/°F/KYes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes Pres; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 20 \text{ mA}$ 50 $\Omega$ ; Plus approx. 55 ohm for overvoltage protection by PTC Yes
Analog inputs         Number of analog inputs         For current measurement         For voltage measurement         For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V         — Input resistance (0 to 10 V)         • 1 V to 5 V         — Input resistance (1 V to 5 V)         • -10 V to +10 V         — Input resistance (-10 V to +10 V)         • -5 V to +5 V         — Input resistance (-5 V to +5 V)         Input ranges (rated values), currents         • 0 to 20 mA         — Input resistance (0 to 20 mA)         • -20 mA to +20 mA         — Input resistance (-20 mA to +20 mA)	load, and cable quality; max. 50 m at 100 kHz 600 m; for technological functions: No 5; 4x for U/l, 1x for R/RTD 4; max. 4; max. 1 28.8 V 40 mA 1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual Yes; °C/°F/K Yes; Physical measuring range: $\pm 10$ V 100 kΩ Yes; Physical measuring range: $\pm 20$ mA 50 Ω; Plus approx. 55 ohm for overvoltage protection by PTC Yes 50 Ω; Plus approx. 55 ohm for overvoltage protection by PTC
Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V         — Input resistance (0 to 10 V)         • 1 V to 5 V         — Input resistance (1 V to 5 V)         • -10 V to +10 V         — Input resistance (-10 V to +10 V)         • -5 V to +5 V         — Input resistance (-5 V to +5 V)         Input ranges (rated values), currents         • 0 to 20 mA         — Input resistance (0 to 20 mA)         • -20 mA to +20 mA	load, and cable quality; max. 50 m at 100 kHz 600 m; for technological functions: No 5; 4x for U/I, 1x for R/RTD 4; max. 4; max. 1 28.8 V 40 mA 1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual Yes; °C/°F/K Yes; Physical measuring range: $\pm 10$ V 100 kΩ Yes; Physical measuring range: $\pm 20$ mA 50 Ω; Plus approx. 55 ohm for overvoltage protection by PTC Yes

Subject to change without notice © Copyright Siemens

Input ranges (rated values), resistance thermometer	
• Ni 100	Yes; Standard/climate
— Input resistance (Ni 100)	10 MΩ
• Pt 100	Yes; Standard/climate
— Input resistance (Pt 100)	10 MΩ
Input ranges (rated values), resistors	
• 0 to 150 ohms	Yes; Physical measuring range: 0 600 ohms
<ul> <li>Input resistance (0 to 150 ohms)</li> </ul>	10 MΩ
• 0 to 300 ohms	Yes; Physical measuring range: 0 600 ohms
<ul> <li>Input resistance (0 to 300 ohms)</li> </ul>	10 MΩ
• 0 to 600 ohms	Yes
— Input resistance (0 to 600 ohms)	10 MΩ
Cable length	
<ul> <li>shielded, max.</li> </ul>	800 m; for U/I, 200 m for R/RTD
Analog outputs	
integrated channels (AO)	2
Voltage output, short-circuit protection	Yes
Cycle time (all channels), min.	1 ms; Dependent on the parameterized interference frequency suppression; for
	details, see conversion procedure in manual
Output ranges, voltage	
• 0 to 10 V	Yes
• 1 V to 5 V	Yes
• -10 V to +10 V	Yes
Output ranges, current	
• 0 to 20 mA	Yes
• -20 mA to +20 mA	Yes
• 4 mA to 20 mA	Yes
Load impedance (in rated range of output)	
<ul> <li>with voltage outputs, min.</li> </ul>	1 κΩ
<ul> <li>with voltage outputs, capacitive load, max.</li> </ul>	100 nF
<ul> <li>with current outputs, max.</li> </ul>	500 Ω
<ul> <li>with current outputs, inductive load, max.</li> </ul>	1 mH
Cable length	
shielded, max.	200 m
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
<ul> <li>Resolution with overrange (bit including sign), max.</li> </ul>	16 bit
Integration time, parameterizable	Yes; 2.5 / 16.67 / 20 / 100 ms, acts on all channels
<ul> <li>Interference voltage suppression for interference</li> </ul>	400 / 60 / 50 / 10
frequency f1 in Hz	
Smoothing of measured values	
parameterizable	Yes
Step: None	Yes
Step: low	Yes
Step: Medium	Yes
• Step: High	Yes
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
Resolution with overrange (bit including sign), max.	16 bit
Settling time	
for resistive load	1.5 ms
for capacitive load	2.5 ms
for inductive load	2.5 ms
Encoder	
Connection of signal encoders	
	Yes
for voltage measurement     for current measurement as 4 wire transducer	
for current measurement as 4-wire transducer     for registering measurement with two wire connection	Yes
for resistance measurement with two-wire connection	Yes
for resistance measurement with three-wire connection	Yes
for resistance measurement with four-wire connection	Yes
Connectable encoders	

• 2-wire sensor	Yes
<ul> <li>2-wire sensor</li> <li>permissible quiescent current (2-wire sensor), max.</li> </ul>	res 1.5 mA
Encoder signals, incremental encoder (asymmetrical)	
Input voltage	24 V
<ul> <li>Input voltage</li> <li>Input frequency, max.</li> </ul>	100 kHz
Counting frequency, max.	400 kHz; with quadruple evaluation
Signal filter, parameterizable	Yes
<ul> <li>Incremental encoder with A/B tracks, 90° phase offset</li> </ul>	Yes
Incremental encoder with A/B tracks, 90° phase offset	Yes
and zero track	
• pulse encoder	Yes
pulse encoder with direction	Yes
pulse encoder with one impulse signal per count direction	Yes
Errors/accuracies	0.4.9/
Linearity error (relative to input range), (+/-)	0.1 %
Temperature error (relative to input range), (+/-)	0.005 %/K
Crosstalk between the inputs, max.	-60 dB
Repeat accuracy in steady state at 25 °C (relative to input range), (+/-)	0.05 %
Output ripple (relative to output range, bandwidth 0 to 50 kHz), (+/-)	0.02 %
Linearity error (relative to output range), (+/-)	0.15 %
Temperature error (relative to output range), (+/-)	0.005 %/K
Crosstalk between the outputs, max.	-80 dB
Repeat accuracy in steady state at 25 °C (relative to output range), (+/-)	0.05 %
Operational error limit in overall temperature range	
<ul> <li>Voltage, relative to input range, (+/-)</li> </ul>	0.3 %
<ul> <li>Current, relative to input range, (+/-)</li> </ul>	0.3 %
<ul> <li>Resistance, relative to input range, (+/-)</li> </ul>	0.3 %
• Resistance thermometer, relative to input range, (+/-)	Pt100 Standard: ±2 K, Pt100 Climate: ±1 K, Ni100 Standard: ±1.2 K, Ni100 Climate: ±1 K
<ul> <li>Voltage, relative to output range, (+/-)</li> </ul>	0.3 %
<ul> <li>Current, relative to output range, (+/-)</li> </ul>	0.3 %
Basic error limit (operational limit at 25 °C)	
<ul> <li>Voltage, relative to input range, (+/-)</li> </ul>	0.2 %
<ul> <li>Current, relative to input range, (+/-)</li> </ul>	0.2 %
<ul> <li>Resistance, relative to input range, (+/-)</li> </ul>	0.2 %
• Resistance thermometer, relative to input range, (+/-)	Pt100 Standard: ±1 K, Pt100 Climate: ±0.5 K, Ni100 Standard: ±0.6 K, Ni100 Climate: ±0.5 K
<ul> <li>Voltage, relative to output range, (+/-)</li> </ul>	0.2 %
• Current, relative to output range, (+/-)	0.2 %
Interference voltage suppression for f = n x (f1 +/- 1 %), f1 = interfe	rence frequency
• Series mode interference (peak value of interference < rated value of input range), min.	30 dB
Common mode voltage, max.	10 V
Common mode interference, min.	60 dB; at 400 Hz: 50 dB
Interfaces	
Number of PROFINET interfaces	1
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1
Number of ports	2
integrated switch	- Yes
Protocols	
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	
	Yes; Optionally also encrypted
<ul><li>Web server</li><li>Media redundancy</li></ul>	Yes
	Yes
PROFINET IO Controller	

Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
- Prioritized startup	Yes; Max. 32 PROFINET devices
- Number of connectable IO Devices, max.	128; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
- Number of connectable IO Devices for RT, max.	128
— of which in line, max.	128
<ul> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
- Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 $\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu s$ of the isochronous OB is decisive
— for send cycle of 500 μs	500 $\mu s$ to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu s$ of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
- for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu s$ : 375 $\mu s$ , 625 $\mu s$ 3 875 $\mu s)$
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
- for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
<ul> <li>— Number of IO Controllers with shared device, max.</li> </ul>	4
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
— Asset management record	Yes; per user program
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
Protocols	
Number of connections	
Number of connections, max.	128; via integrated interfaces of the CPU and connected CPs / CMs
Number of connections reserved for ES/HMI/web	10
Number of connections via integrated interfaces	88
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy — MRP	only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
- MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0

— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
- Number of stations in the ring, max.	50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
DHCP	Yes
• DNS	Yes
• DNS • SNMP	Yes
SINIP     DCP	Yes
LLDP     Econviction	Yes
• Encryption	Yes; Optional
Web server	Very Oberdard and were recer
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	Very "Cmall" license required
Runtime license required	Yes; "Small" license required
OPC UA Client	Yes
Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
<ul> <li>Number of connections, max.</li> </ul>	4
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	1 000
<ul> <li>— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_L max.</li> </ul>	300
— Number of elements for one call of     OPC UA NameSpaceGetIndexList, max.	20
— Number of elements for one call of     OPC_UA_MethodGetHandleList, max.	100
— Number of simultaneous calls of the client	1
instructions for session management, per connection, max.	
<ul> <li>— Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5
- Number of registerable nodes, max.	5 000
<ul> <li>— Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul> <li>— Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
<ul> <li>— GDS support (certificate management)</li> </ul>	Yes
<ul> <li>Number of sessions, max.</li> </ul>	32
- Number of accessible variables, max.	50 000
- Number of registerable nodes, max.	10 000
— Number of subscriptions per session, max.	20

— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
<ul> <li>— Number of server methods, max.</li> </ul>	20
- Number of inputs/outputs per server method, max.	20
<ul> <li>Number of monitored items, recommended max.</li> </ul>	1 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>— Number of nodes for user-defined server interfaces, max.</li> </ul>	1 000
Alarms and Conditions	Yes
- Number of program alarms	100
— Number of alarms for system diagnostics	50
Further protocols	
MODBUS	
	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
Number of program alarms	600
Number of alarms for system diagnostics	100
Number of alarms for motion technology objects	80
Test commissioning functions	
	Voe: Parallal aplina access passible for up to 5 appire sting systems
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul> <li>Number of variables, max.</li> </ul>	
— of which status variables, max.	200; per job
- of which control variables, max.	200; per job
Forcing	
Forcing	Yes
Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
-	Vec
present	Yes
Number of entries, max.	1 000
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Alarms	
Diagnostic alarm	Yes
Hardware interrupt	Yes
Diagnoses	
Monitoring the supply voltage	Yes
• Wire-break	Yes; for analog inputs/outputs, see description in manual
Short-circuit	Yes; for analog outputs, see description in manual
A/B transition error at incremental encoder	Yes
	100
Diagnostics indication LED	Vec
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes

<ul> <li>Monitoring of the supply voltage (PWR-LED)</li> </ul>	Yes
Channel status display	Yes
for channel diagnostics	Yes; For analog inputs/outputs
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	800
<ul> <li>Required Motion Control resources</li> </ul>	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
<ul> <li>— Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	5
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	10
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Integrated Functions	
Counter	
Number of counters	6
Counting frequency, max.	400 kHz; with quadruple evaluation
Counting functions	
Continuous counting	Yes
Counter response parameterizable	Yes
Hardware gate via digital input	Yes
Software gate	Yes
Event-controlled stop	Yes
Synchronization via digital input	Yes
Counting range, parameterizable	Yes
	165
Comparator	2: par count abaptal: acc manual for dataila
— Number of comparators     Direction dependency	2; per count channel; see manual for details
Direction dependency     Can be shared from user program	Yes
- Can be changed from user program	Yes
Position detection	Vec
Incremental acquisition     Suitable for SZ 1500 Metion Control	Yes
Suitable for S7-1500 Motion Control	Yes
Measuring functions	Ver
Measuring time, parameterizable	Yes
Dynamic measurement period adjustment	Yes
Number of thresholds, parameterizable	2
Measuring range	0.0411
— Frequency measurement, min.	0.04 Hz
— Frequency measurement, max.	400 kHz; with quadruple evaluation
- Cycle duration measurement, min.	2.5 μs
— Cycle duration measurement, max.	25 s
Accuracy	
— Frequency measurement	100 ppm; depending on measuring interval and signal evaluation
<ul> <li>— Cycle duration measurement</li> </ul>	100 ppm; depending on measuring interval and signal evaluation
— Velocity measurement	100 ppm; depending on measuring interval and signal evaluation
Potential separation	

<ul> <li>between the channels</li> </ul>	No
<ul> <li>between the channels, in groups of</li> </ul>	16
Potential separation digital outputs	
<ul> <li>between the channels</li> </ul>	No
<ul> <li>between the channels, in groups of</li> </ul>	16
Potential separation channels	
<ul> <li>between the channels and backplane bus</li> </ul>	Yes
<ul> <li>Between the channels and load voltage L+</li> </ul>	No
Isolation	
Isolation tested with	707 V DC (type test)
Ambient conditions	
Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> </ul>	-25 °C; No condensation
<ul> <li>horizontal installation, max.</li> </ul>	60 °C; note derating data for onboard I/O in the manual. Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
<ul> <li>vertical installation, min.</li> </ul>	-25 °C; No condensation
• vertical installation, max.	40 °C; note derating data for onboard I/O in the manual. Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
<ul> <li>protection of confidential configuration data</li> </ul>	Yes
<ul> <li>Password for display</li> </ul>	Yes
Protection level: Write protection	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
lower limit	adjustable minimum cycle time
upper limit	adjustable maximum cycle time
Dimensions	
Width	110 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 360 g
last modified	7/40/0004

last modified:

7/13/2024 🖸