## **SIEMENS**

## **Data sheet**

## 6ES7511-1TL03-0AB0



SIMATIC S7-1500T, CPU 1511T-1 PN, central processing unit with work memory 450 KB for program and 1.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 25 ns bit performance, SIMATIC Memory Card required - - - approvals and certificates according to entry 109816881 at support.industry.siemens.com to be considered! - -

Figure similar

General information	
Product type designation	CPU 1511T-1 PN
HW functional status	FS01
Firmware version	V3.0
FW update possible	Yes
Product function	
● I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 500 µs (distributed) and 1 ms (central)
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V18 (FW V3.0); with older TIA Portal versions configurable as 6ES7511-1TK01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.73 A
Current consumption, max.	0.94 A
Inrush current, max.	1.15 A; Rated value
l²t	0.5 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	5.5 W
Power loss	
Power loss, typ.	3.4 W
Memory	
Number of slots for SIMATIC memory card	1

SIMATIC memory card required	Yes
Work memory	
<ul><li>integrated (for program)</li></ul>	450 kbyte
integrated (for data)	1.5 Mbyte
Load memory	
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	25 ns
for word operations, typ.	32 ns
for fixed point arithmetic, typ.	42 ns
for floating point arithmetic, typ.	170 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1
· ·· · · · · · · · · · · · · · · · · ·	59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	450 kbyte
FC	
Number range	0 65 535
• Size, max.	450 kbyte
OB	
• Size, max.	450 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 µs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	2
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
	2 010
Retentivity — adjustable	Yes
— adjustable  IEC counter	163
Number	Any (only limited by the main memory)
	Any (only limited by the main memory)
Retentivity	Von
— adjustable	Yes
S7 times	2.040
Number	2 048
Retentivity	W
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	256 kbyte; in total; available retentive memory for bit memories, timers,
	counters, DBs, and technology data (axes): 216 KB

Extended retentive data area (incl. timers, counters, flags), max.	1.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes
Retentivity preset	No
Local data	
<ul> <li>per priority class, max.</li> </ul>	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
<ul><li>Outputs</li></ul>	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	02
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of
Number of distributed to systems	distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	1
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be
	inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, device	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes Yes
<ul> <li>PROFINET IO Device</li> </ul>	Yes

SIMATIC communication	Yes	
Open IE communication	Yes; Optionally also encrypted	
Web server	Yes	
Media redundancy	Yes	
PROFINET IO Controller		
Services		
— PG/OP communication	Yes	
— Isochronous mode	Yes	
<ul> <li>Direct data exchange</li> </ul>	Yes; Requirement: IRT and isochronous mode (MRPD optional)	
— IRT	Yes	
— PROFlenergy	Yes; per user program	
<ul><li>— Prioritized startup</li></ul>	Yes; Max. 32 PROFINET devices	
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET	
<ul><li>Of which IO devices with IRT, max.</li></ul>	64	
<ul> <li>— Number of connectable IO Devices for RT, max.</li> <li>— of which in line, max.</li> </ul>	128 128	
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces	
Number of IO Devices per tool, max.	8	
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data	
Update time for IRT		
— for send cycle of 250 μs	250 $\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 $\mu s$ of the isochronous OB is decisive	
— for send cycle of 500 μs	500 $\mu s$ to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu s$ of the isochronous OB is decisive	
— for send cycle of 1 ms	1 ms to 16 ms	
— for send cycle of 2 ms	2 ms to 32 ms	
— for send cycle of 4 ms	4 ms to 64 ms	
<ul> <li>With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu s.$ 375 $\mu s,$ 625 $\mu s$ 3 875 $\mu s)$	
Update time for RT		
— for send cycle of 250 μs	250 µs to 128 ms	
— for send cycle of 500 μs	500 μs to 256 ms	
— for send cycle of 1 ms	1 ms to 512 ms	
— for send cycle of 2 ms	2 ms to 512 ms	
— for send cycle of 4 ms	4 ms to 512 ms	
PROFINET IO Device		
Services	v.	
— PG/OP communication	Yes	
— Isochronous mode — IRT	No Yes	
— IKI — PROFlenergy	Yes; per user program	
— Shared device	Yes	
Number of IO Controllers with shared device, max.	4	
activation/deactivation of I-devices	Yes; per user program	
Asset management record	Yes; per user program	
Interface types		
RJ 45 (Ethernet)		
• 100 Mbps	Yes	
<ul> <li>Autonegotiation</li> </ul>	Yes	
<ul> <li>Autocrossing</li> </ul>	Yes	
Industrial Ethernet status LED	Yes	
Protocols		
PROFIsafe	No	
Number of connections		
<ul> <li>Number of connections, max.</li> </ul>	128; via integrated interfaces of the CPU and connected CPs / CMs	
Number of connections reserved for ES/HMI/web	10	
Number of connections via integrated interfaces	88	
Number of S7 routing paths	16	
Redundancy mode		

H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
<ul> <li>MRP interconnection, supported</li> </ul>	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; For MRP, bumpless for MRPD
Number of stations in the ring, max.	50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
Data record routing	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	See of little fielp (37 confinitionication, user data size)
• TCP/IP	Yes
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; max. 78 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Veb server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Small" license required
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
<ul> <li>Number of connections, max.</li> </ul>	4
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	1 000
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_L max.</li> </ul>	300
<ul> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
<ul> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1
<ul> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5
<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000
<ul> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	20
OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space
Application authoritisation	Yes
<ul> <li>Application authentication</li> </ul>	165

	Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul> <li>— GDS support (certificate management)</li> </ul>	Yes
— Number of sessions, max.	32
<ul> <li>Number of accessible variables, max.</li> </ul>	50 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	10 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	50
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
Number of server methods, max.	20
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, recommended max.</li> </ul>	4 000; for 1 s sampling interval and 1 s send interval
<ul> <li>Number of server interfaces, max.</li> </ul>	10 of each "Server interfaces" / "Companion specification" type and 20 of the
	type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	15 000
Alarms and Conditions	Yes
Number of program alarms	100
Number of alarms for system diagnostics	50
Further protocols	
MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block,
	ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
Number of program alarms	600
Number of alarms for system diagnostics	100
Number of alarms for motion technology objects	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Status block Single step	Yes; Up to 8 simultaneously (in total across all ES clients) No
Status block Single step Number of breakpoints	Yes; Up to 8 simultaneously (in total across all ES clients)
Status block Single step Number of breakpoints Status/control	Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Status block Single step Number of breakpoints Status/control  • Status/control variable	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes
Status block Single step Number of breakpoints Status/control  • Status/control variable • Variables	Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Status block Single step Number of breakpoints Status/control  • Status/control variable  • Variables  • Number of variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Status block Single step Number of breakpoints Status/control  • Status/control variable  • Variables  • Number of variables, max.  — of which status variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Status block Single step Number of breakpoints Status/control  Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Status block Single step Number of breakpoints Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job
Status block Single step Number of breakpoints Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Status block Single step Number of breakpoints Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  forcing  Forcing  Forcing  Forcing, variables	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job  200; per job  Yes Peripheral inputs/outputs
Status block Single step Number of breakpoints Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Status block Single step Number of breakpoints Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job  200; per job  Yes Peripheral inputs/outputs 200
Status block Single step Number of breakpoints Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present	Yes; Up to 8 simultaneously (in total across all ES clients) No  8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes Peripheral inputs/outputs 200  Yes
Status block Single step Number of breakpoints Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job  200; per job  Yes Peripheral inputs/outputs 200  Yes 1 000
Status block Single step Number of breakpoints Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Indicate the present  Number of entries, max.  of which powerfail-proof	Yes; Up to 8 simultaneously (in total across all ES clients) No  8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes Peripheral inputs/outputs 200  Yes
Status block Single step Number of breakpoints Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job  200; per job  Yes Peripheral inputs/outputs 200  Yes 1 000 500
Status block Single step Number of breakpoints Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job  200; per job  Yes Peripheral inputs/outputs 200  Yes 1 000
Status block Single step Number of breakpoints Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job  200; per job  Yes Peripheral inputs/outputs 200  Yes 1 000 500
Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information  Diagnostics indication LED	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job  200; per job  Yes Peripheral inputs/outputs 200  Yes 1 000 500  4; Up to 512 KB of data per trace are possible
Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information  Diagnostics indication LED  RUN/STOP LED	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes Peripheral inputs/outputs 200  Yes 1 000 500  4; Up to 512 KB of data per trace are possible
Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information  Diagnostics indication LED  RUN/STOP LED  ERROR LED	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job  200; per job  Yes Peripheral inputs/outputs 200  Yes 1 000 500  4; Up to 512 KB of data per trace are possible  Yes Yes
Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information  Diagnostics indication LED  RUN/STOP LED  ERROR LED  MAINT LED	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job  200; per job  Yes Peripheral inputs/outputs 200  Yes 1 000 500  4; Up to 512 KB of data per trace are possible  Yes Yes Yes Yes Yes
Status block Single step Number of breakpoints Status/control  Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max.  Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information  Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes Peripheral inputs/outputs 200  Yes 1 000 500  4; Up to 512 KB of data per trace are possible  Yes Yes Yes Yes Yes Yes
Status block Single step Number of breakpoints Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information  Diagnostics indication LED  RUN/STOP LED  ERROR LED  MAINT LED  STOP ACTIVE LED  Connection display LINK TX/RX	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job  200; per job  Yes Peripheral inputs/outputs 200  Yes 1 000 500  4; Up to 512 KB of data per trace are possible  Yes Yes Yes Yes Yes
Status block Single step Number of breakpoints Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information  Diagnostics indication LED  RUN/STOP LED  ERROR LED  MAINT LED  STOP ACTIVE LED  Connection display LINK TX/RX  Supported technology objects	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes Peripheral inputs/outputs 200  Yes 1 000 500  4; Up to 512 KB of data per trace are possible  Yes Yes Yes Yes Yes Yes
Status block Single step Number of breakpoints Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information  Diagnostics indication LED  RUN/STOP LED  ERROR LED  MAINT LED  STOP ACTIVE LED  Connection display LINK TX/RX	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes Peripheral inputs/outputs 200  Yes 1 000 500  4; Up to 512 KB of data per trace are possible  Yes Yes Yes Yes Yes Yes

<ul> <li>Number of available Motion Control resources for</li> </ul>	1 120
technology objects	
Required Motion Control resources	40
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
<ul> <li>Number of available Extended Motion Control resources for technology objects</li> </ul>	90
<ul> <li>Required Extended Motion Control resources</li> </ul>	
<ul><li>per cam (1 000 points and 50 segments)</li></ul>	2
— per cam (10 000 points and 50 segments)	20
— for each set of kinematics	30
<ul> <li>Per leading axis proxy</li> </ul>	3
<ul> <li>Positioning axis</li> </ul>	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	11
<ul> <li>Number of positioning axes at motion control cycle</li> </ul>	14
of 8 ms (typical value)	
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	-30 °C; No condensation
• horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
<ul> <li>vertical installation, min.</li> </ul>	-30 °C; No condensation
<ul> <li>vertical installation, max.</li> </ul>	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
	display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
User program protection/password protection	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
protection of confidential configuration data	Yes
Password for display	Yes
. ,	Yes
Protection level: Write protection     Protection level: Read/write protection	
Protection level: Read/write protection     Protection level: Write protection for Failage	Yes
Protection level: Write protection for Failsafe  Protection level: Operate protection for Failsafe	No Van
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time

• upper limit	adjustable maximum cycle time
Dimensions	
Width	35 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	336 g

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